ARTHUR SELLCH SECRETARIE STANDEN SERVER SERV

9(2)

SOV/112-59-5-9922

Translation from: Referativnyy zhurnal. Elektrotekhnika, 1959, Nr 5,

pp 213-214 (USSR)

AUTHOR: Shkol'nik, G. I.

TITLE: Some Problems of Printed-Circuit Processing

PERIODICAL: Radiotekhn. proiz-vo, 1957, Nr 14, pp 3-13

ABSTRACT: In a review of printed-circuit processing, the method of transferring the printed circuits onto the plates is briefly described and the following methods of making printed circuits are compared: (1) etching of foil-covered getinaks; (2) electrochemical deposition of metal on a dielectric; (3) transfer of paper circuit onto the plate. Processing requirements of printed-circuit construction are listed. Substantiation is offered for selecting the conductor width and thickness, clearances between the printed conductors, arrangement of the conductors on the plate, and a rational method of connecting the printed conductors to the hanging components. It is noted that Soviet industry produces

Card 1/3

SOV/112-59-5-9922

Some Problems of Printed-Circuit Processing

few components which completely meet the requirements of automatic printed-circuit assembling. General considerations are offered about the selection of material for plates, designing the circuits, and placing the components on the plate. After a circuit has been designed, it is recommended that the current density in the printed conductors, electrical strength between the conductors, the inter-conductor capacitance, and the capacitance between the conductors and the frame be analytically checked. It is recommended that printed circuits be soldered by dipping into molten solder. The solder melting point should be chosen according to the thermal resistance of the plate material; however, this point should always be under 200°C. The working temperature of the bath, where printed circuits are soldered, should be higher by 40-60°C than the solder melting point. The following composition is used as a soldering flux: stearine 30%, paraffin 68%, triethanolamine 2%. Fluxing is performed by dipping the plates into a molten-flux bath at 225-230°C. Various templates are

Card 2/3

SOV/112-59-5-9922

Some Problems of Printed-Circuit Processing

needed to protect the plates from contamination during soldering. The plate of a "Start"-TV-set unit that has as many as 280 solder places is fastened to a special device which serves to dip it into the solder bath. The plate is dipped to 50-70% of its thickness. After 2-3 sec, the plate is vibrated with a frequency of 100 cps and an amplitude of 0.1-0.3 mm. Principal schemes of selective-soldering forced-solder-feed outfits and of "solder-wave" outfits are presented.

N.G.K.

Card 3/3

BILA, N.M., inzh.; SHKOL'NIK, G.Ye., inzh, (Kiyev)

Installing 200 1. gasoline tanks on SAK-2G electric welding units.
Stroi. truboprov. 5 no.10:22 0'60. (MIRA 13:10)

(Electric welding) (Gasoline--Transportation)

Method of fastening pipes in piles and during transportation.
Suggested by G.E.Shkol'nik. Stroi.truboprov. 7 no.9:27

S '62. (MIRA 15:11)

l. Glavnyy mekhanik stroitel'no-montazhnogo upravleniya No.ll tresta Ukrgazneftestroy.

(Pipe)

SHKOL'NIK, I.

Complete-set supply for prefabricated buildings. NTO 3 no.12: 42-43 D '61. (MIRA 15:1)

1. Rukovoditel' brigady otdela ekonomiki tresta Mosoblorgstroy. (Buildings, Prefabricated)

KOTLYARSKIY, L.B.; SHKOL'NIK, I.E.

Piezomodulus measurement by the falling ball method. Akust. zhur. 9 no.2:238-239 '63. (MIRA 16:4)

1. Proyektno-konstruktorskiy tekhnologicheskiy institut, Kishinev. (Piezoelectricity—Measurement)

"APPROVED FOR RELEASE: 08/23/2000

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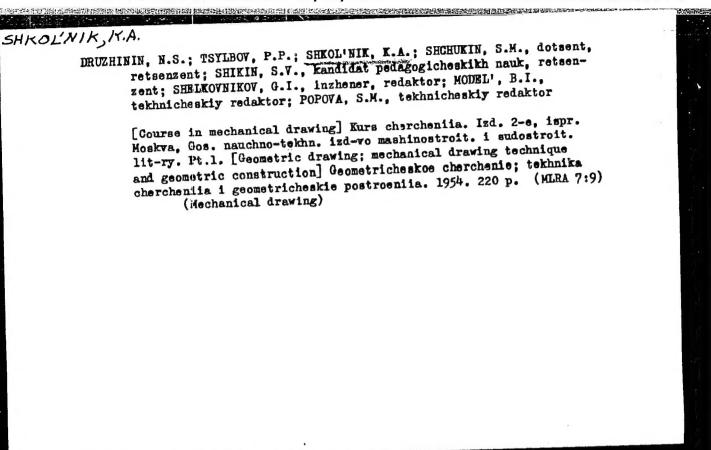
L 06590-67 EWT(d)/EWT(m)/EWP(w)/EWP(j)/EWP(t)/ETI/EWP(k) IJP(c) JD/EM/RM/JH AP6029852 ACC NR: (N) SOURCE CODE: UR/0032/66/032/008/0962/0965 AUTHOR: Budenkov, G. A.; Nikiforenko, Zh. G.; Shkol'nik, I. E. ORG: All-Union Scientific Research Institute for the Development of Nondestructive Methods and Means of Controling the Quality of Materials (Vsesoyuznyy nauchno-issledovatel'skiy institut po razrabotke nerazrushayushchikh metodov i sredstv kontrolya kachestva materialov) TITLE: An estimate of the stress state of a material with the aid of ultrasound 15 9m SOURCE: Zavodskaya laboratoriya, v. 32, no. 8, 1966, 962-965 TOPIC TAGS: stress analysis, ultrasonic wave, ultrasonic wave propagation, anisotropic medium, elasticity theory, elastic stress ABSTRACT: A method was developed for determining the mechanical stress in solid bodies according to their anisotropic parameters. Third-order nonlinear elastic equations were given relating stress to deformation and to the speed of three-dimensional shear waves. The latter equations showed that in the presence of stress, solid bodies are governed by anisotropic elasticity. The experimental and theoretical dependence between elastic stresses and the shear parameters of elastic oscillations in various materials was developed from the frequency ultrasonic polarization method of measuring internal stresses in solids. Elastic anisotropy was determined by measuring the fre-UDC: 620.179.16 Card 1/2

DRUZHININ, H.S.; TSYLBOV, P.P.; SHKOL'NIK, K.A.

[Drawing course. Part 1; geometric drawing (drawing technique and geometric structures)] Kurs cherchenia. Chast' 1; geometricheskoe cherchenie (tekhnika cherchenia i geometricheskie postroeniia). Moskva, Gos.nauchno-tekhn.

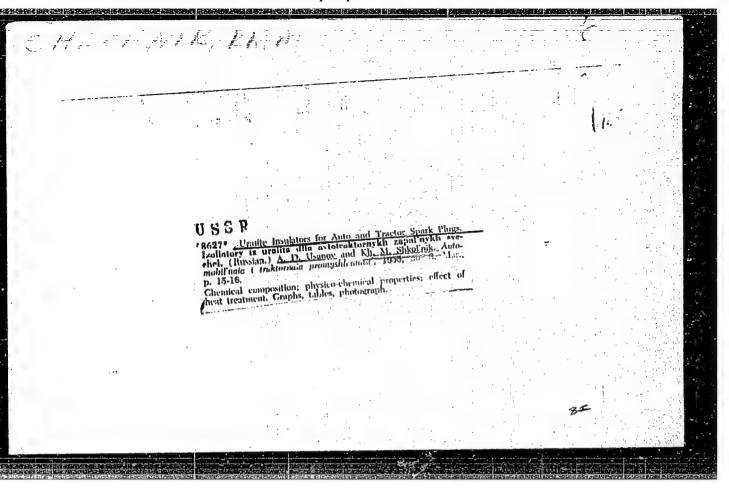
(MLRA 6:8)

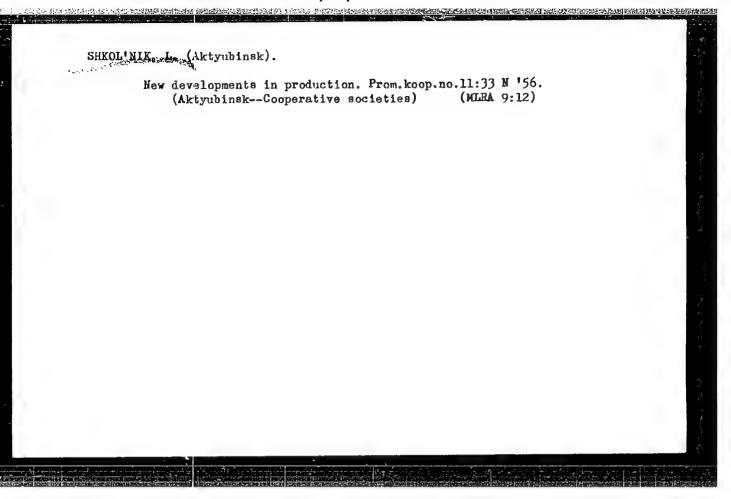
izd-vo mashinostroit.lit-ry, 1953
(Geometrical drawing) (Mechanical drawing)



DRUZHININ, Nikolay Sergeyevich; TSYLBOV, Petr Petrovich; SHKOL'HIK,
Konstantin Abramovich; SHCHUKIN, S.M., dotsent, retsenzent;
SHIKIN, S.V., kand.pedagog.nauk, retsenzent; SHELKOVNIKOV,
G.I., inzh., red.; SMIRNOVA, G.V., tekhn.red.

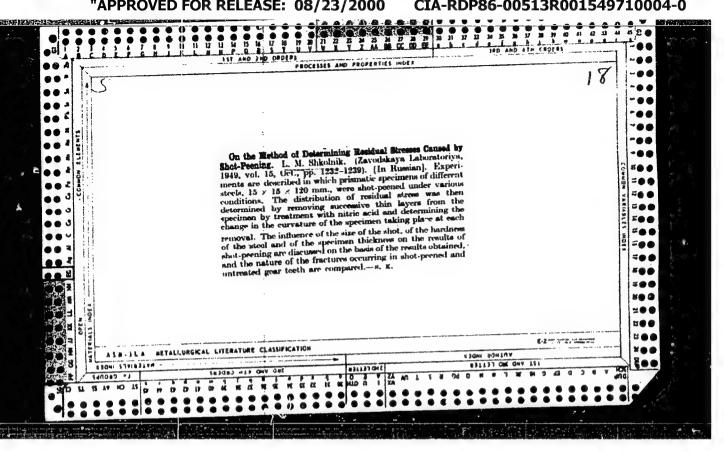
[Course of drawing] Kurs chercheniia. Izd.3., ispr. Moskva,
Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry. Pt.1. [Geometrical drawing; drawing practice and geometrical constructions]
Geometricheskoe cherchenie; tekhnika chercheniia i geometricheskie
(MIRA 13:7)
postroeniia. 1960. 176 p.
(Geometrical drawing)

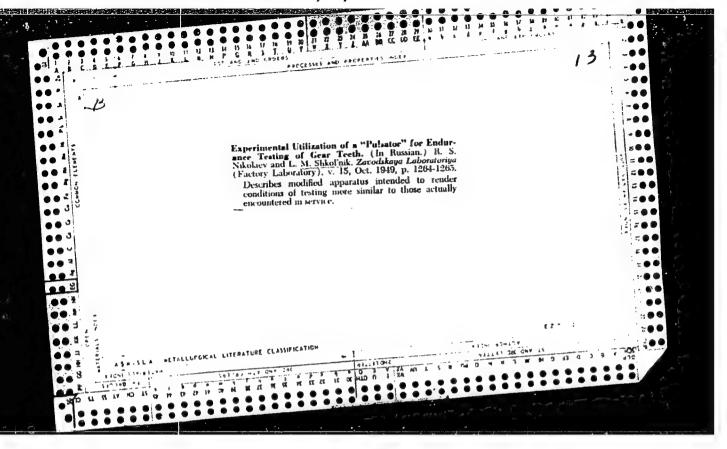




SHKOL'NIK, L.M., inzhener; KOROTCHENKO, V.V., inzhener

Experience in making balance arm fulcrums for locomotive suspension spring using band steel. Tekh.zhel.dor.7 no.7:27-28 J1'48. (Locomotives) (MERA 8:11)





SHEAL MIN, L. . and V. P. DEVIATKIN

Povyshenie prochnosti shesteren drobestruinym naklepom. (Vestn. Mash., 1950, no. 12, p. 7-12)

Includes bibliography.

Increased strength of gears by shot method.

DLC: TN4.V4

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.

FD 374

SHKOLNIK. L.M

USSR/Physics - Stress Analysis, Stress Concentration

Card 1/1

Author

: Shkol'nik, L. M.

Title

: Effect of single and grouped concentrators of stresses in regard to

the extent of cyclic overloading

Periodical

: Zhur. tekh. fiz. 24, 517-526, Mar 1954

Abstract

: Discusses results of fatigue tests performed on notched specimens made of open-hearth and converter steels in forged, cast and rolled conditions. Establishes that effect of stress concentrators or strength of metal under cyclic loading depends on degree of overloading. Studies character of changes in values of the factor of stress concentration under influence of number of notches, their distribution and properties of metal. Four references, all USSR;

one 1936, others 1945-1953. Graphs, illustrations, tables.

Institution :

Submitted: July 10, 1953

SHCHAPOV, N.P., professor, doktor tekhnicheskikh nauk; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk; SKAKOV, A.I., kandidat tekhnicheskikh nauk; KALASHNIKOVA, Z.V., inzhener

Selecting material and heat treatment methods for rail fishplates.
Trudy ISNII MPS no.85:73-114 '55. (MIRA 8:11)

(Railroads--Rails)

SKAKOV, A. I., kandidat tekhnicheskikh nauk; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk

Results of investigations of mass-produced rail chairs. Trudy
TSNII MPS no.85:137-145'55. (MLRA 8:11)

(Railroads--Rails)

SKAKOV,A.I., kandidat tekhnicheskikh nauk; SHKOL'NIK,L.M., kandidat tekhnicheskikh nauk; INUTINA,V.R., inzhener

Results of studies on heat treated track bolts. Trudy TSNII MPS no.85:160-175 '55.

(Railroads--Equipment and supplies)

SKAKOV,A.I., kandidat tekhnicheskikh nauk; SHKOL'NIK,L.M., kandidat tekhnicheskikh nauk

Results of studies on mass-produced rail spikes. Trudy TSNII MPS no.35:176-179 '55.

(Railroads--Rails--Fastenings)

SKAKOV, A.I., kandidat tekhnicheskikh nauk; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk.

Comparative evolution of the mechanical properties and strength of experimental rails. Trudy TSNII MPS no.111:40-83 '55.

(MLRA 9:5)

(Railroads--Rails)

SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk.

The mechanical properties of fishplates and the strength of rail joints. Trudy TSNII MPS no.111:136-146 '55. (MLRA 9:5)

(Railroads--Rails)

SHKOL²NIK, L. M., kandidat tekhnicheskikh nauk.

Bffect of arsen c in rails en their fatigue strength. Metalleved. 1 obr. met. no.2:1. 21 F '56. (MERA 9:7)

1.Vsesoyuznyy nauchno-issledevatel'skiy institut zheleznederezhnege transporta. (Railreads--Rails--Festing) (Arsenic)

SOV/124-58-3-3478

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 3, p126 (USSR)

AUTHOR: Shkol'nik, L.M.

TITLE:

Analysis of the Causes of Fractures at the Center Portion of Railroad-car Axles and Measures for Necessary Reinforcement (Analiz prichin izlomov vagonnykh osey v sredney chasti i meropriyatiya po ikh uprochneniyu)

PERIODICAL: Vestn. Vses. n.-i, in-ta zh.-d. transp., 1956, Nr 3, pp 25-30

ABSTRACT:

An analysis was conducted of the failures of 48 axles; the fatigue strength of the axles was determined. The results of the study substantiated the conclusion that the central portion of the axle must be turned to a smooth facing and then cold hardened.

N. P. Shchapov

Card 1/1

SKAKOV, A.I., kandidat tekhnicheskiki nauk; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk.

Specifications for Type P 65 heavy rails, Tekh.zhel.dor.15 no.2:
12-15 Mr *56. (MLRA 9:7)

(Railroads--Rails)

SHKOL'NIK, I.M., kandidat tekhnicheskikh nauk.

Effect of arsenic on the toughness of rail steel. Stal' 16 no.6: 548-553 Je '56. (MLRA 9:8)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut zheleznodorozhnogo transporta.

(Steel alloys--Testing) (Arsenic)

Method for fatigue bending tests on weldments. Zav. lab.

22 no.12:1472-1479 '56.

1. Vsesoyuznyy nauchno-issledovatel'skiy institut zheleznodorozhnogo transporta.

(Metals-Testing) (Welding-Testing)

SHROL'NIR, LM.

28-58-2-33/41

AUTHOR:

Shkol'nik, L.M., Candidate of Technical Sciences

TITLE:

On the Quality of Railway Fish Flates (O kachestve stykovykh

rel'sovykh nakladok)

PERIODICAL:

Standartizatsiya, 1958, Nr 2, pp 79-81 (USSR)

ABSTRACT:

The article contains information on the mechanical properties of fish plates for rails of different gages ("R43", "R50" and "R65"), produced by three plants - Kuznetskiy metallurgicheskiy kombinat (Kuznetsk Metallurgic Combine), "Azovstal'", and Makeyevskiy zavod imeni Kirova (Makeyevka Flant imeni Kirov). Technological recommendations designed for improvement of the quality of unsatisfactory fish plates are given. The mechanical properties of the fish plates originating from the three plants are given and compared in 7 diagrams. It is stressed that heat treatment for fish plates for rails of different gages must be different, and the steel used for these fish plates as well. Experimental production of still heavier gage rails than "R65" (gage "R75") started in 1957.

Card 1/2

There are 7 graphs and 1 table.

On the quality of Railway Fish Plates

28-58-2-33/41

ASSOCIATION: TSNII MPS

AVAILABLE: Library of Congress

Card 2/2 1. Railroads-Equipment-Standards 2. Standardization-USSR

SHKOL'NIK, L.M., kand.tekhn.nauk

Macrostructure of car axles as a factor determining their operational reliability. Vest. TSNII MPS []7] no.3:26-30 My '58. (MIRA 11:5) (Car axles--Testing)

SHKOL'NIK, L.M., kand. tekhn. nauk.

Effect of arsenic on the mechanical properties of rail metal and results of investigating the fatigue strength of rails. Trudy TSMII MPS no.154:78-109 '58. (MIRA 12:1)

(Railreads--Rails) (Arsenic)

SHKOL'NIK, L.N., kand. tekhn. nauk; KALASHNIKOVA, Z.V., inzh.

Quality of R-65-type rails. Trudy TSNII MPS no.154:160-180
158.

(Railroads--Rails)

(MIRA 12:1)

SHKOL'NIK, L.M., kand. tekhn. nauk; LYUTINA, R.V., inzh.

Investigating the quality of fishplates used with heavytype rails. Trudy TSNII.MPS no.154:181-194 '58. (MRA 12:1)

(Railreads--Rails--Fastenings)

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	FEMARE I NOCK EXPLOSIMATION . SOF/3415 Abndemitys nauk SSSR. Institut mentionvedentys	mterfalov 1 ictures) Mos	Many. Md.: D. H. Benhatov, Professor, Doctor of Nechaton Sciences; Md. of Publishing House; G. B. Gorahov; Yech. Ed.: S. T. Enikis, FURCOR: This book is intended for an analysis.	the problems of the strength of materials and construction OCTEMACE: The book contexts of an attacks on the strength of materials and construction of parent and of materials of the strength of materials in was preferred and of materials of the strength of materials in was preferred and of materials of the strength of materials.	of the AS 1023 is board of Sergey Vindiativetal Sermises, indeed infinitering foundary and fureface of the actional services of Sermises of the actional services of Sermises	proposed of straight and the straight of machine construction asterials. The second part contents 15 straight of machines and calculation of straight and straight with straight and stidity. There are references at the end of sann article, Thomas B. D., and O. Z. Shishorina. Effect of Concentrating Secures.	Fishersto, G. S. Frohing Loads De tate the farength of Brittle Materials Produced Dy the Materials Produced	ZLINWA. E. K. and Ya. B. Fridan, Dalyed Decorposition of Materials and the Effect the State of Places of Places.	it avergy Effect of Welding Defects on	Blook interference of Endurance and Durability on the	Krusarenko, O., Do. Patigue Manistance of Cast From During Reposted.	2atharany F. F. Patigns and Continuous Strungth of Alloys for Turbins Bire less under Canditions of Simultaneous Action of Static and Variable		V., and L. M. Rozenman. Relieving Residual Stresses Loadings of Surface Riveted Sare	វិ	ਮੁ _{ਉਕਾ}			
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AUTHOR: Shkol'nik, L.M., Candidate of Technical Sciences

TITLE: The Influence of Straightening on the Properties of Highcarbon Heavy Rails of the R-65 Type (Vliyaniye pravki na

svoystva vysokouglerodistykh tyazhelykh rel'sov tipa R-65)

PERIODICAL: Stal', 1959, Nr 5, pp 451 - 456 (USSR)

ABSTRACT: An investigation of the influence of cold straightening on the strength properties of R-65 rails has been carried out. Straightened and unstraightened rails made from the

same heat (C 0.73%, Mm 0.88%, Si 0.21%, P 0.040%, Cu 0.11%) and cooled under the same conditions were taken for the investigation. It was found that cold straightening of rails leads to an increase in the static strength and to a decrease in plasticity of the metal; the impact strength of rails remains practically unchanged. The fatigue limit of the metal from heads of straightened rails is higher and

of the metal from the neck lower than in untreated rails.

In the absence of defects of metallurgical or operational origin in the rail neck the probability of their appearance

either in straightened orunstraightened rails is apparently

Card1/2 very small. Defectoscopic examination of the heads and

The Influence of Straightening on the Properties of High-carbon Heavy Rails of the R-65 Type

necks of rail specimens carried out during fatigue testing indicated that with an increasing level of acting stresses the "relative life" of the metal increases. This can be explained by the same causes as those which decrease the negative influence of stress concentrators with increasing degree of cyclic overloading (Ref 7). There are 8 figures, 4 tables and 7 Soviet references.

ASSOCIATION: Vsesoyuznyy n.-i. institut zheleznodorozhnogo transporta (All-Union Scientific Research Institute for Railway Transport)

Card 2/2

FRIDMAN, Ya.B.; GORDEYEVA, T.A.; ZAYTSEV, A.M.; GOL'DENBERG, A.A., kand. tekhn.nauk, retsenzent; SHKOL'NIK, L.M., kand.tekhn.nauk, red.; DOBRITSINA, R., tekhn.red.; UVAROVA, A.F., tekhn.red.

[Structure and analysis of various types of metal fracture]
Stroenie i analiz izlomov metallov. Moskva, Gos.nauchno-tekhn.
izd-vo mashinostroit.lit-ry, 1960. 127 p. (MIRA 13:3)
(Metallography)

|--|

SHKOL'NIK, L.M., kand.tekhn.nauk

Contact damages of railheads. Vest.TSNII MPS 19 no.2:42-45 '60. (MIRA 13:6)

(Railroads--Rails) (Strains and stresses)

S.KOL'NIK, L.M., kand.tokin.mauk

Cause for the appearance of nicks and transverse cracks in rail heads. Stal' 20 no.6:577-558 Je '60. (KIA 14:2)

1. Vsesoyuznyy nauchno-isoledovatel'skiy institut zhelecnolorozinogo transporta. (Stoel--Defects)

SHKOL'NIK, L.M.

High-precision axles for railroad rolling stock. Standartizatsiia 24 no.12:40-42 D '60. (MIRA 13:11) (Railroads--Rolling stock--Standards)

SHKOL'NIK, L.M., kand.tekhn.nauk; SHAKHOV, V.I., inzh.

Lengthening the life span of axles and shafts. Vest. TSNII
MFS 20 no.6:35-38 '61.

(Metals--Fatigue)

(Railroads--Rolling stock)

5/124/62/000/007/023/027 D234/D308

.......:

Shkol'nik, L. M.

المنتسبة المناسبة

Dependence of durability on characteristics of static

Strength

PINIODICAL: Referentivnyy zhurnal, Mekhanika, no. 7, 1962, 58, abstract 7V451 (V sb. Vopr. prochnosti materialov i konstruktsiy, H., AM SSSR, 1959, 92-110)

Taxi: with the aid of statistical methods the author studies the influence of the characteristics of static strength of a material $\sigma_{\rm B}$, $\sigma_{\rm S}$, $\sigma_{\rm S}$ on the durability and the limit of durability $\sigma_{\rm L}$ in carbon steels overloaded in forged and cast state. It is established carbon size over touch in long and that the dependences between durability at olarger than on and the characteristics of mechanical properties of steel differ from similar dependences between of and the same characteristics of mechanical properties. The effect of separate characteristics of

Card 1/3

S/124/62/000/007/023/027 D234/D308

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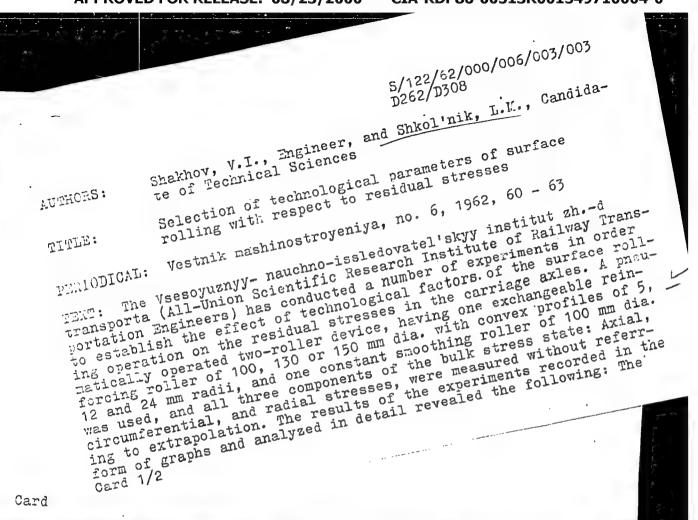
Jara 2/3

Magnetical properties on durability is changed by the degree of cyclic overloading and the level of acting stresses. The results show that the choice of material for long-term operating components by the results of their short-period tests at stresses considerably larger than working stresses can in several cases lead to false conclusions. The highest accuracy is obtained by calculating σ_1 from the equations $\sigma_1 = f(\sigma_s, \sigma_s, s_k)$, the specific weight of σ_s from the equations being larger than that of σ_s . The structure of formulas expressing the total effect of static strength characteristics on σ_1 is different for steels having different strength. For soft steel in smooth specimens, the closest connection is established between σ_1 and σ_s , and for notched specimens with σ_s . For high strength steels in smooth specimens the closest relation is established between σ_1 and true breaking strength. The relation between σ_1 and durability of steels in smooth specimens

S/124/62/000/007/023/027

With static strength properties is closer than for the same steels

With notches. / Abstracter's note: Complete translation. /



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CIA-RDP86-00513R001549710004

SHKOL'NIK, L.M., kand.tekhn.nauk

Nature and characteristics of the development of shelling and transverse cracking of rail head sides. Trudy TSNII MPS no.220:
32-48 '61. (MIRA 15:1)

(Railroads--Rails--Defects) (Strains and stresses)

TSUFANOV, F.P., kand.tekhn.nauk; SHKOL'NIK, L.M., kand.tekhn.nauk

Effect of carbon and manganese content of rail steel on the formation or rail defects 82 and 84. Trudy TSNII MPS no.220:70-85 '61.

(MIRA 15:1)

SHKOL'NIK, L.M., kand.tekhn.nauk Methodology of estimating the service life of parts in operation. Vest.TSNIIMPS 21 no.7:55-58 162. (MIRA 5

(Strenght of materials)

(MIRA ~5:12)

IVANCVA, Vera Semenovna. Prinimal uchastiye GORDIYENKO, L.K., kand. tekhn. nauk; SHKOL'NIK, L.M., kand.tekhn.nauk, red.; GORDON, L.M., red.izd-va; MIKHAYLOVA, V.V., tekhn.red.

[Fatigue failure of metals] Ustalostnoe razrushenie metallov. Moskva, Metallurgizdat, 1963. 272 p. (MIRA 16:12) (Metals-Fatigue)

ACCESSION NR: AT4014054

S/3073/63/000/000/0270/0274

AUTHOR: Shkol'nik, L. M.; Shchapov, N. P.; Savel'yeva, R. A.; Lyutina, R. V.

TITLE: Effect of cyclic loading on the hydrogen concentration in steel

SOURCE: Prochnost' metallov pri peremenny*kh nagruzkakh; materialy* tret'yego soveshchaniya po ustalosti metallov, 1962 g. Moscow, Izd-vo AN SSSR, 1963, 270-274

TOPIC TAGS: steel alloy, loading, cyclic loading, stress, plastic deformation,

ABSTRACT: The concentration of hydrogen in steel is known to affect its structure and properties. The effects of cyclic loading on the concentration of hydrogen in console-type and rail-type steel was investigated using two devices at 66-1400 cycles/minute, the hydrogen concentration being determined by gas analysis. The rupture strength at these frequencies was also determined. This proce ure showed that during cyclic loading, the concentration of H is decreased, its desorption from the metal is accelerated, and its mobility is increased. The concentration of H, however, increases in the area of the highest stress. This depends on the duration of the cyclic loading and not on maximum level in the exposed cross section, although the rate of diffusion of H is increased by plastic deformation.

ACCESSION NR: AT4014054

Orig. art. has: 7 figures.
ASSOCIATION: None

SUBMITTED: 00

DATE ACQ: 20Feb64

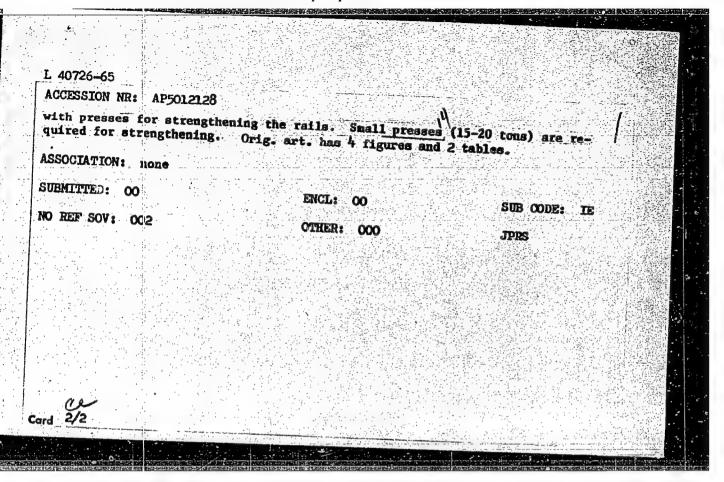
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Card 2/2

L 40726-65 ENT(d)/EWT(m)/EWP(w)/EWP(c)/EWA(d)/EWP(v)/T/EWP(t)/EWP(k)/EWP(h)/ EWP(b)/EWP(1)/EWA(c) Pf-4 JD/HW ACCESSION NR: AP5012128 UR/0231/64/000/008/0036/0039 AUTHOR: Vlasov, V. I. (Candidate of technical sciences); Shkol'nik (Candidate of technical sciences); Lyutina, R. V. (Engineer) TITLE: Increasing rail strength in the bolt zone SOURCE: Vseso vuznyy nauchno-issledovatel skiy institut zheleznodorozhnogo transporta. Vestnik, no. 8, 1964, 36-39 TOPIC TAGS: fabricated structural metal, railway track stract/ The following measures are recommended for increasing the <u>fatigue</u> strength of rails in the area of a bolt hole. 1. The rails should be made with round holes only since oval holes lower the fatigue strength of the rails. 2. The edges of all holes in new industrially produced rails should be bevelled. This applies to holes drilled in old rails as well. 3. The rails should be strengthened by cold working the metal of the web, expanding the holes with a punch which has a tapered end and a cylindrical calibration section. For type R-50 rails, a 0.5 mm expansion provides an extremely large increase in the fatigue durability of the rails. Both untreated rails and those which have been case hardened or completely hardened need additional strengthening. The factories where the rails are rolled and the repair shops should be equipped Card 1/2



GORDINSKIY, B.Yu.. kand. khim. nauk; GAYEVSKIY, A.F., kand. tekhn. nauk; SHIMANSKIY, V.M., kand. tekhn. nauk; SHKOLINIK, S.I., inzh.

Packing gland for reactors operating in a vacuum. Khim. i nert. mashinostr. no.3235 S '64. (MIRA 17:12)

VLASOV, V.I., kand. tekhn. nauk; SHKOL'NIK, L.M., kand. tekhn. nauk; LYUTINA, R.V., inzh.

Increasing the fatigue strength of rails in the zone of the bolt holes. Vest. TSNII MPS 23 no.8:36-39 '64 (MIRA 18:2)

SHKOL'NIK, L.M., kand. tekhn. nauk; BERESTOVOY, Ye.I., inzh., retsenzent; SARANTSEV, Yu.S., inzh., red.; KHITROVA, N.A., tekhn. red.

[Increasing the strength of the axles of the rolling stock] Povyshenie prochnosti osei zheleznodorozhmogo podvizhmogo sostava. Moskva, Izd-vo "Transport," 1964. 223 p. (MIRA 17:3)

SHKOL'RIK, L.M., kand. tekhn. nauk; SHCHETININ, D.P., 'nch.
Increasing the fatigue strength of cast iron crankshafts. Yest.
TSUII RPS 23 no.4:35-38 '64. (MIRA 17:8)

L 63019-65 EMT(m)/EWP(w)/EWA(d)/T/EWP(t)/EWP(k)/EMP(b)/EWA(c) Pf-4 JD/HW

ACCESSION NR: AR5012746

UR/0276/65/000/003/B052/B053 621.787.4:621.81

SOURCE: Ref. zh. Tekhnologiya mashinostroyeniya. Svodnyy tom, Abs. 38393

B

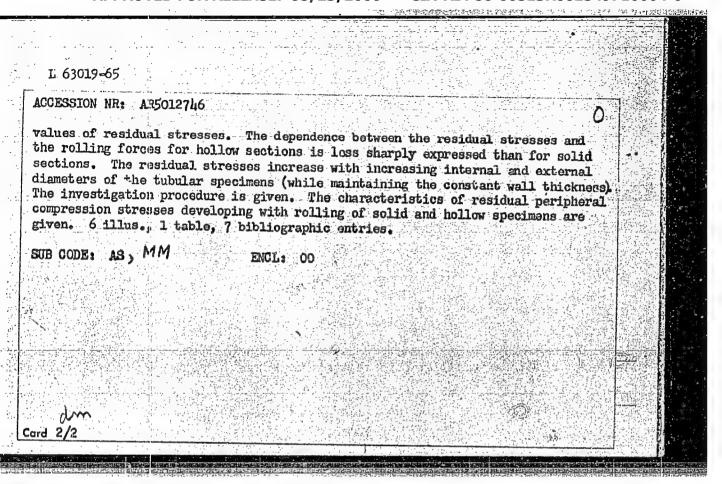
AUTHOR: Shkolinik, L. M.

TITLE: Residual stresses in thick-walled tubular parts in connection with increasing their fatigue strength by rolling

CITED SOURCE: Sb. Korrozion. ustalost' metallov. L'vov, Kamenyar, 1964, 203-216

TOPIC TAGS: residual stress, fatigue strength

TRANSLATION: The differences between the curves of the residual peripheral compression stresses in solid and hollow tubular specimens depending on the rolling force were established. Significant residual stresses develop in thick-walled tubular sections with rolling. The residual stress in hollow specimens is almost always greater than that in solid ones. The effects of the wall thickness on the residual stresses developing with rolling were evaluated by varying this parameter. The residual stress curves contract with decreasing wall thickness, with their general lengthening characterizing the increase of the maximum Cord 1/2



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L 34833-66 EWT(d)/EWT(m)/EWP(w)/EWP(v)/T/EWP(k)/EWP(h)/EWP(1) LJP(c) EM/DJ/BC

ACC NR: AP6014336 (N) SOURCE CODE: UR/0122/65/000/012/0045/0048

AUTHOR: Shkol'nik, L. M. (Candidate of technical sciences); Shakhov, V. I. (Candidate of technical sciences); Shchetinin, D. D. (Engineer)

ORG: None

TITLE: Roller-hardening large crankshafts

SOURCE: Vestnik mashinostroyeniya 1 no. 12, 1965, 45-48

TOPIC TAGS: work hardening, surface hardening, compressive stress, buckling, plastic deformation, fatigue strength, engine crankshaft

ABSTRACT: A method is described for roller-hardening crankshaft chamfers. The rolling is done on standard lathes with a special attachment (see figure). The shaft is hardened during rotation. The attachment is counterbalanced by weights and does not exert an unbalanced load on the shaft during machining. The absence of a nonuniform load on the shaft is a significant factor in reducing shaft deformation during hardening. A semi-automatic control device was incorporated to distribute the load evenly during hardening. The basic stress parameters of hardened crankshaft necks are taken as the maximum values of the surrounding residual compression stresses and the cross sectional depth of their effectiveness. Maximum residual compression stresses increase with machining stresses in the surface layers at a depth of 2 to 5 mm from the surface.

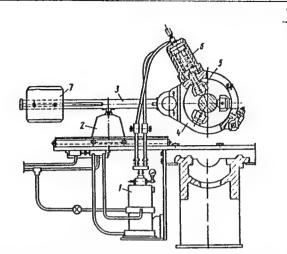
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ACC NR: AP6014336

Tests are performed to determine fatigue limits to find the optimum hardening process. It is shown that chamfer hardening raises the limit of fatigue by a factor of 1.8-1.9. Buckling is caused by residual stresses due to plastic deformation in the surface layer of the crankshaft metal during roller hardening of the chamfers. Comparative tests are performed to determine durability and service life. The tests show that critical temperatures appear in necks with various machined surfaces under uneven loading. Necks which are lapped after grinding or hardening take a greater load on the bushing than necks which are hardened after grinding or lapping. Inserts which are hardened after grinding take 1120 to 1220 kgf load on a bushing. Inserts which are work hardened after grinding take a load of 1420 kgf and those lapped after



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hardening or after grinding take a load of 1620 kgf on the bushing. Bushings with necks which were lapped after hardening are much more durable than bushings where the necks were lapped after grinding. It is recommended that crankshaft necks should be lapped after hardening. Orig. art. has: 6 figures.	
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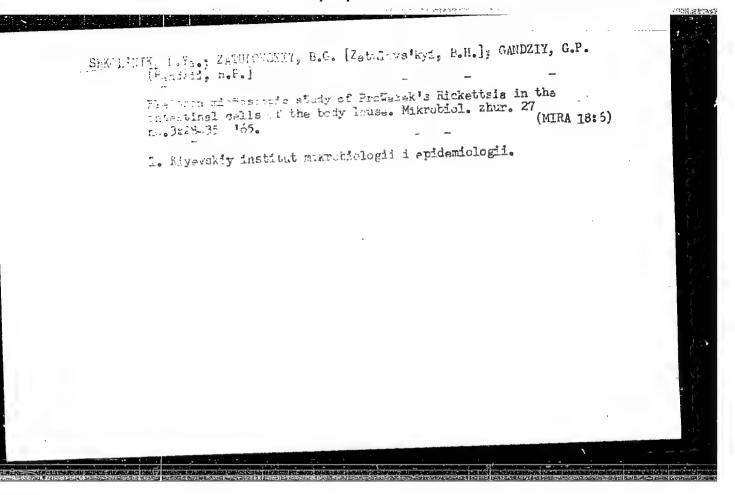
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L 28431-66 EWT(1)/T ACC NR: AP6019123 SOURCE CODE: UR/0016/65/000/011/0138/0139 AUTHOR: Zatulovskiy, B. G.; Sokol, A. S.; Bondarenko, V. I.; Chernava, T.T. Shkol'nik, L. Ya.; Bogachik, L. I. ORG: Kiev Institute of Epidemiology and Microbiology (Kiyevskiy institut epidemiologii i mikrobiologii); Kiev Medical Institute im. Bogomolets (Kiyevskiy meditsinskiy institut); Zaporozhive Institute for the Advanced Training of Physicians (Zaporozhskiy institut usovershenstvovaniya vrachev) TITLE: Ornithosis on some Ukrainian cities SCURCE: Zhurnal mikrobiologii, epidemiologii i immunobiologii, no. 11, 1965, 138-139 TOPIC TAGS: epidemiology, antibody ABSTRACT: ABSTRACT: The purpose of the investigation was to detect patients with ornithosis and to study the epidemiological and clinical characteristics of the cases discovered, mainly in Kiev and Zaporozh'ye. Twenty cases were discovered among 640 patients and convalescents from diseases with various diagnoses (influenza, pneumonia, t rhoid, meningoencephalitis, etc.) The conset of the diseases was generally abrupt, with elevated temperature and chills, headache, chest pain, and dry cough. Some patients complained of nausea and vomitting, loss of appetite, and insomnia. The feverish period ranged from 6 days to 2-3 weeks. The lungs were involved in al-1/2 UDC: 616.988.73 ·

L 28431-66 ACC NR. AP601 most all ca	19123 ses. Inflamma	tory foci were	found within	a day or two	after ad-	0	The state of the s
mission to	the hospital. ght of the tit	The time that	complement-fi	lxing antibodi			
Epidem	nological inve	stigation reve	aled that, wi	th the excepti			
hospitalize	d late, none o	f their family	or friends co	ontracted the	disease,		
the princip	al source of w	iich was pigeo	us: [orko]		A Company of the Comp		
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ACC NR: AP6021580

SOURCE CODE: UR/0402/66/000/003/0348/0352

AUTHOR: Shkol'nik, L. Ya.; Shestopalova, N. M.; Zatulovskiy, B. G.

ORG: Kiev Institute of Epidemiology and Microbiology (Kiyevskiy institut epidemiologii); Institute of Poliomyelitis and Viral Encephalitis Disease, Academy of Medical Sciences SSSR (Institut poliomyelita i virusnykh entsefalitov AMN SSSR)

TITLE: Rickettsia prowazeki in yolk-sac cells of infected chieck embryos

SOURCE: Voprosy virusologii, no. 3, 1966, 348-352

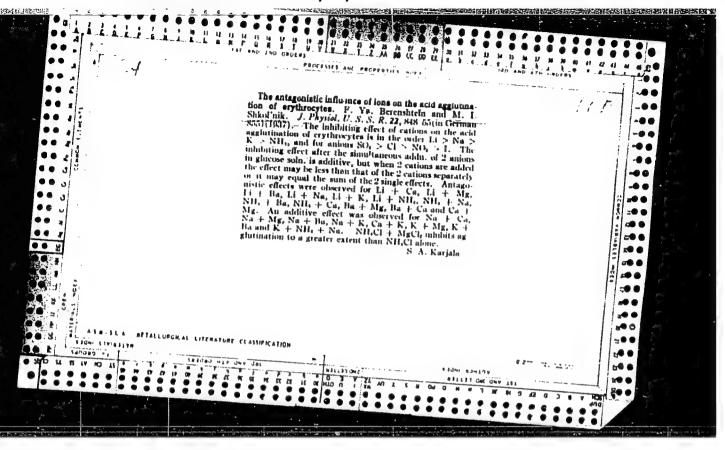
TOPIC TAGS: rickettsia, rickettsia prowazeki, rickettsial structure, electron microscopy, rickettsial disease, cell physiology

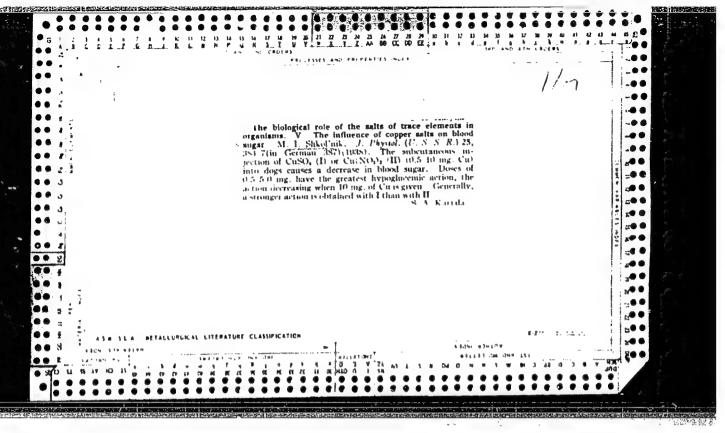
ABSTRACT:

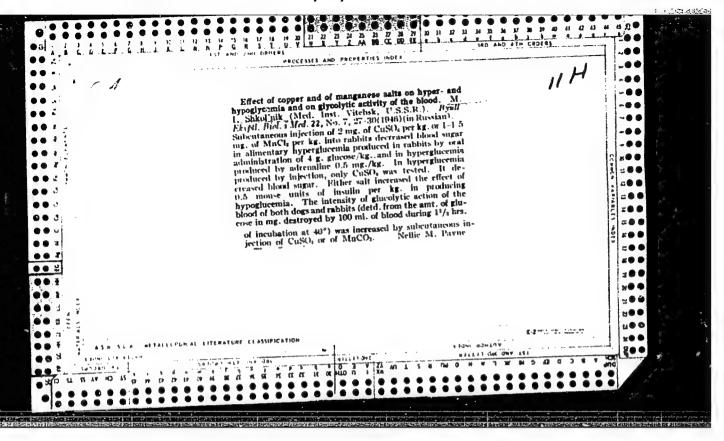
Electron microscope studies of Rickettsia prowazeki revealed that Rickettsia have two envelopes: an exterior one (the cell wall) and an interior one (protoplasmic membrane). Within the rickettsia two kinds of granules appear, the denser variety resembling ribosomes. "Z"-type Rickettsia possess vacuole-like protrusions of the cell wall at various stages of detachment from the cell body. Yolk-sac cells infected with Rickettsia are marked by destruction of the endoplasmic reticulum, and reduction or absence of mitochondria. [W.A. 50;-CBE-No. 10]

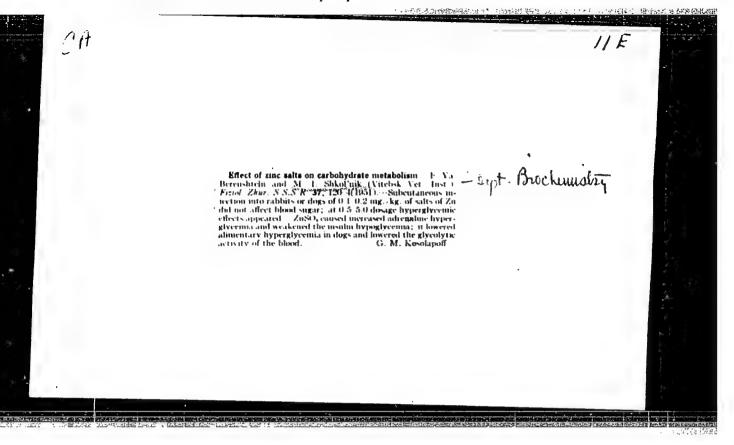
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U.S.S.R. / Human and Animal Physiology. Metabolism.

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Abs Jour: Ref Zhur-Biol., No 5, 1958, 21924.

Author : Shkolnik, M. I.

Inst : Vitecsk Medical Institute.

Title : The Effect of Copper and Manganese on Sugar

Content. In the Blood of Narcotized Animals.

Orig Pub: Sb. Nautchn, Tr. Vitebskovo Med. In-ta, 1956,

Vp. 6, 98-106.

Abstract: In dogs and rabbits, narcotized by morphine, lum-

inal, and chlorylhydrate, (0.01, 0.03 and 0.3 gms/kg) no lowering of the blood sugar was noted following injection of salts of cu and Mn. (2 mg/kg weight subcutaneously as noted in non-

narcotized animals. It was concluded that the sugar-lowering effect produced by Cu and Mn is mediated through the central nervous system.

Card 1/1

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: USSR : Human and Animal Physiology, Metabolism COMMONY CATEGORY AEG. JOUR. : HZhBiol., No. 5 1959, No. 21671 : Shkol'nik, M.I. AUTHOR : Vitebsk Medical Institute : The Effect of Copper and Manganese on Blood Levels INST. of Bisulfite-binding Substances at Different Functional States of the Nervous System. TITLE : Sb. nauchn. rabot. Vitebskiy med. ln-t, 1957, ORIG. PUR. After 0.5--2 mg/kg CuSO₄ or 0.5--5 mg/kg MnCl₂ was injected into dogs and rabbits, the blood levels of bisulfite-binding substances were : ABSTRACT determined. Under normal conditions injection of the microelements resulted in a certain diminution of the blood levels. Stimulating the central nervous system with an electric current or injecting camphor led to a considerable increase in the amount of these substances in the blood (from 2.94 to 6.34 mg%). Injecting Cutt and Mn** diminished the effect of such stimulation. When the central nervous system was depressed, the Card: 1/2

ABS. JOUR. : RZhBiol., Ne. 5 1959, No. 21671

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ORIG. PUB. :

: microelements were without effect on blood levels ABSTRAGT of bisulfite-binding substances.-V.I.Rozengart

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SHKOL'NIK, M. I.: Doc Biol Sci (diss) -- "The effect of copper and manganese on certain biochemical processes in the animal organism (Experimental investigation)".

Minsk, 1959. 39 pp (Inst of Biology of the Acad Sci Beloruss SSR), 200 copies

(KL, No 9, 1959, 114)

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SHKOL'NIK, M. I., Cand Med Sci -- "Cancer of the Sexuel organ.

(Clinic, diagnosis, themay)." (Khar'kov State Med Inst)

KL, 8-61, 266)

SHKOL'NIK, M.I. (Khar'kov, ul.Chernyshevskogo, d.15, kv.45)

Cancer of the penis. Nov. khir. arkh. no.1:70-74 Ja-F '60. (MIRA 15:2)

1. Urologicheskoye otdeleniye (zav. - M.I.Shkol'nik) Khar'kovakogo oblastnogo onkologicheskogo dispansera, nauchnyy rukovoditel' - prof. K.I.Pikin.

(PENIS_CANCER)

SHKOL'NIK, M.I.

Rupture of the bladder in a patient with cicatrical stricture of the urethra arising from an operation for cancer. Urologiia 26 no.1:64 '61. (MIRA 14:3) (BLADDER-RUPTURE) (URETHRA-CANCER)

SHKOL'NIK, M.I.

Hilateral single stage removal of the inguinofemoral lymph nodes in cancer of the penis. Vop. onk. 6 no.7:86-90 Je '60.

(MIRA 14:4)

(PENIS--CANCER)

(LY-PHATICS-SURGERY)

SHKOL'NIK, M.I.

Effect of various amounts of the trace element copper on the activity of some digestive enzymes. Uch. zap. Petrozav. gos. un. 12 no.3:126-128 '64.

Effect of copper and manganese on the blood sugar centent following the transection of vagus and splanchnic nerves. Ibid.:133-135

Effect of various cobalt salts on the activity of some digestive enzymes. Ibid.:136-140

Effect of copper and manganese on the blood content of sugar following the administration of some sympathicotropic and vagotropic substances. Ibid.: 141-143

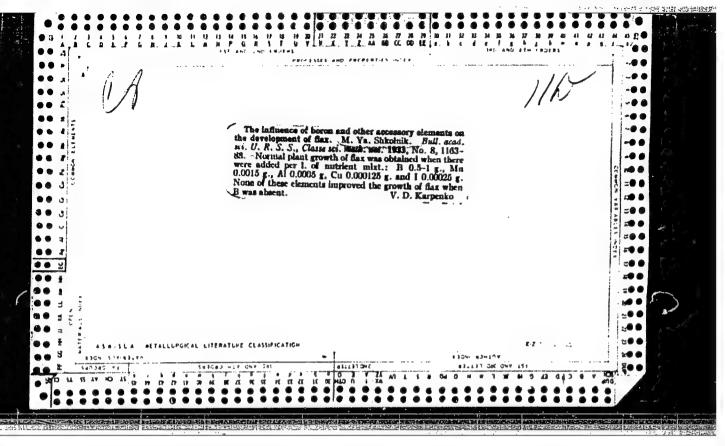
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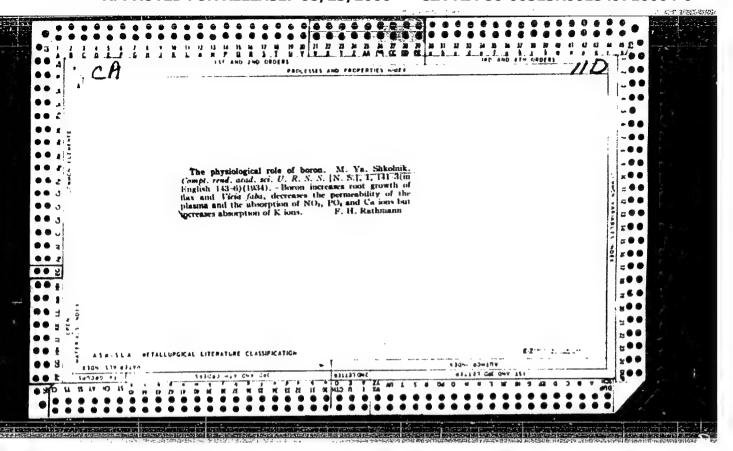
1. Kafedra biologicheskoy i organicheskoy khimii Petrozavodskogo gosudarstvennogo universiteta imeni O.V. Kuusinena.

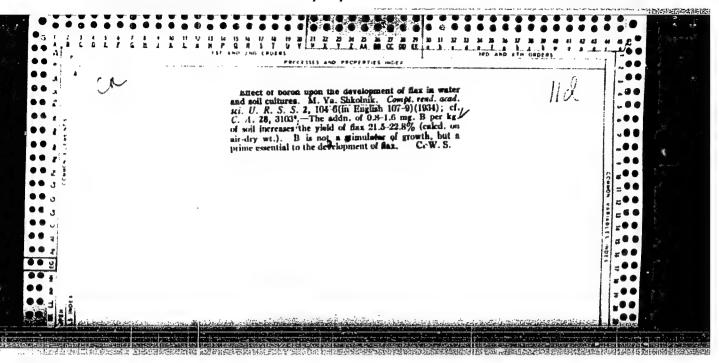
SHKOL'NIK, M.I.; CHEREPOVA, S.I.

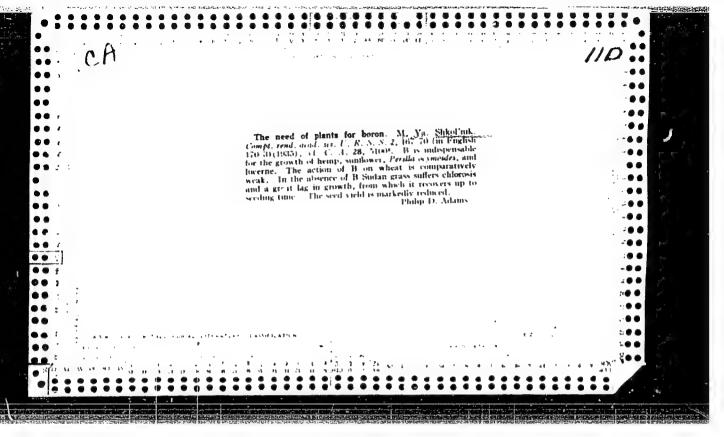
Effect of various salts of the trace element manganese on the activity of some digestive enzymes. Uch. zap. Petrozav. gos. un. 12 no.3:129-132 164. (MIRA 19:1)

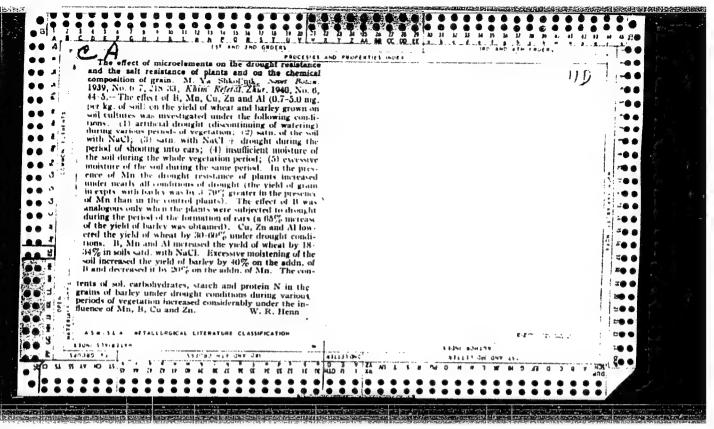
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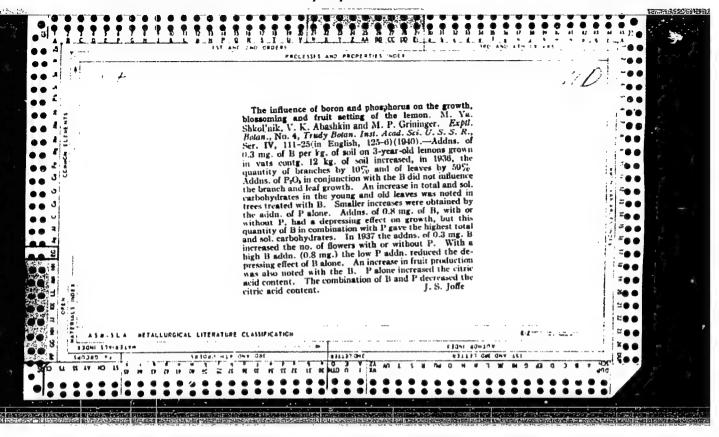






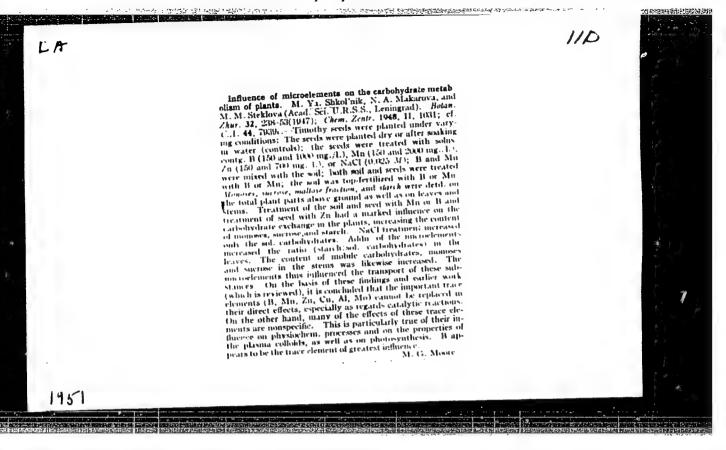


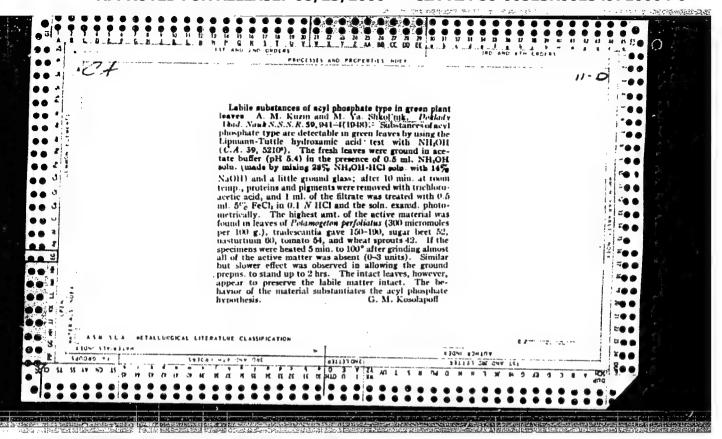




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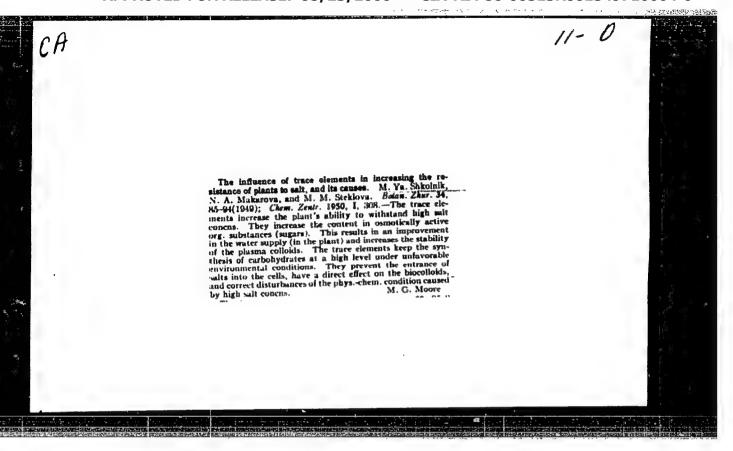


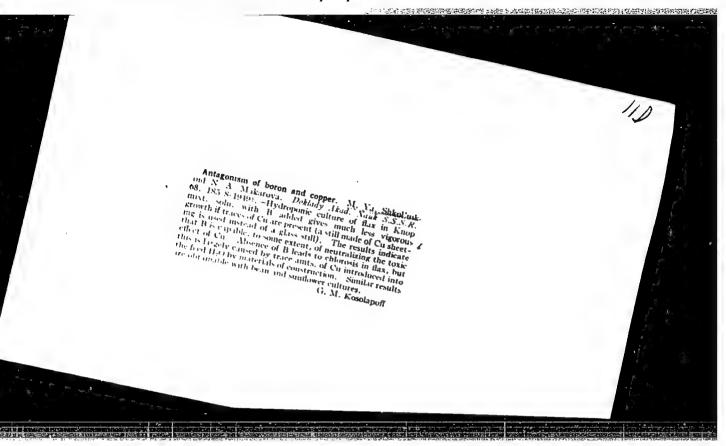
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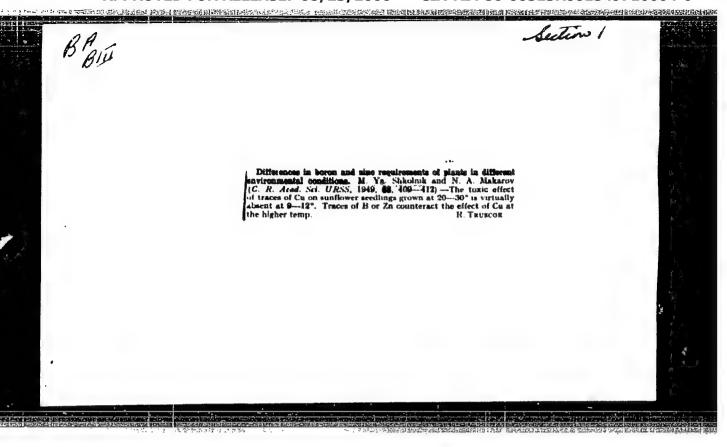
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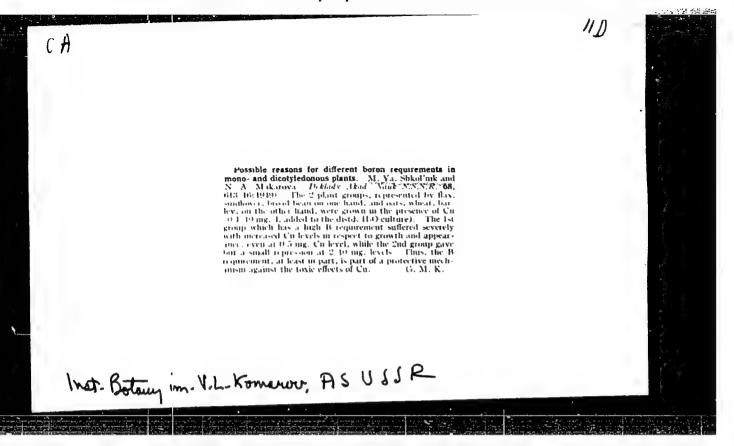
Surcingry, M. Ya.

"Mineral Feeding—an Important Factor in Obtaining Controled Changed in Plants," Priroda, No. 7, 1049. Dir. of Biol. Sci.









SHKOL'NIK, M. Ya.

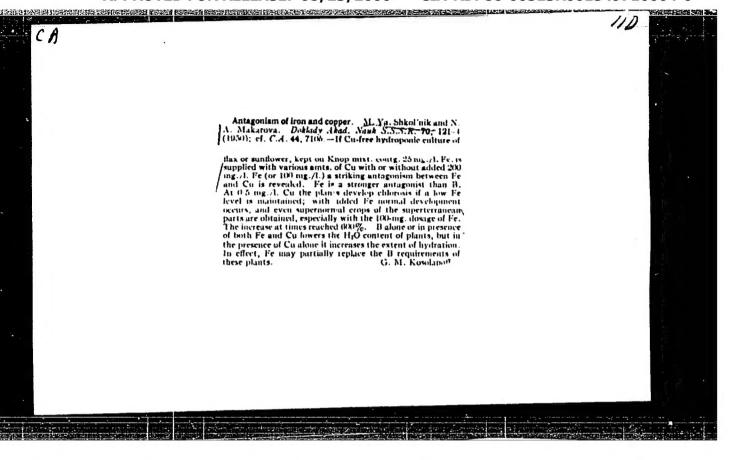
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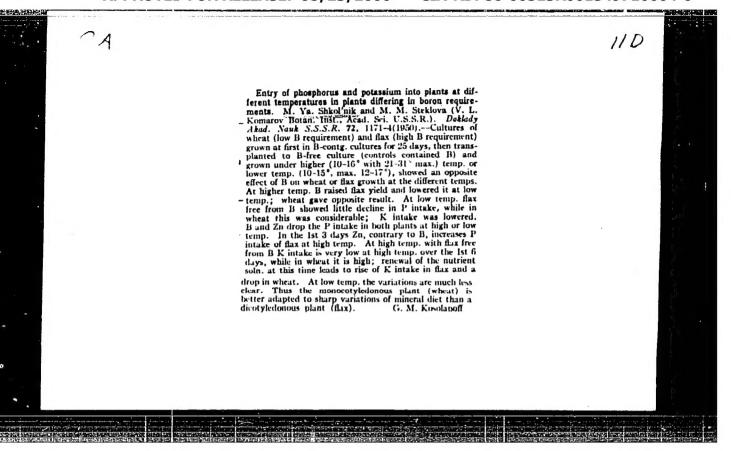
The Significance of Microelements in the Life of Plants and in Agriculture, Botanical Institute imeni V. L. Komarov. Moscow-Leningrad; 1950, 512 pp.

Book W-22202, 7 Apr 52

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